

# Cylindrical/Square end mills E-Cut Alu

Smooth-edged, normal version, short neck

Base-X  
**B**

$$l_2 = 2.2 \times d_1$$

$$l_3 = 3.0 \times d_1$$

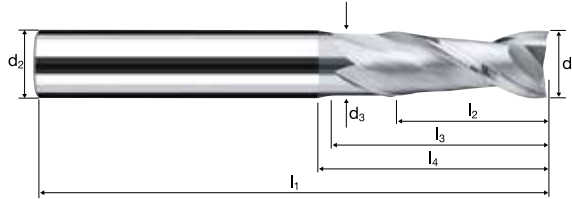
**new!**

**HM  
MG10**  $\lambda$  **34°**  
 $\gamma$  **24°**

**90°** **G 2.5**

**Vario**

**Roughing** **Finishing**



Al Aluminium > 99%   Al Aluminium Alloy   Al Aluminium Cast   Cu Copper   Plastic Thermoplast

Example: Order-N°.		Coating		Article-N°.		ø-Code				8561	
				<b>8561</b>		<b>100</b>					
Ø Code	d <sub>1</sub> e8	d <sub>2</sub> h5	d <sub>3</sub>	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	l <sub>4</sub>	α	fl		
100	1.00	6.00	0.95	50	2.20	3.00	8.41	16.8°	2	●	
140	2.00	6.00	1.90	51	4.40	6.00	10.18	11.4°	2	●	
180	3.00	6.00	2.80	54	6.60	9.00	12.33	7.2°	2	●	
220	4.00	6.00	3.70	54	9.00	12.00	14.54	4.2°	2	●	
260	5.00	6.00	4.60	57	11.00	15.00	16.72	2.0°	2	●	
300	6.00	6.00	5.50	57	13.50	18.00	19.85	0.0°	2	●	
391	8.00	8.00	7.40	63	18.00	24.00	26.37	0.0°	2	●	
450	10.00	10.00	9.20	74	22.00	30.00	33.01	0.0°	2	●	

VII