

# Cylindrical/Square end mills E-Cut Alu

Smooth-edged, normal version, short neck

Base-X  
**B**

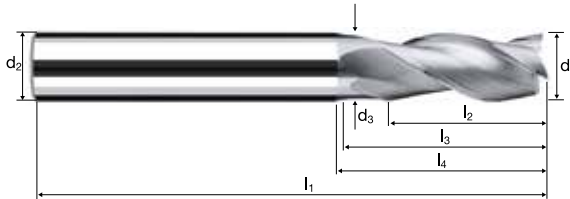
$$l_2 = 2.2 \times d_1$$

$$l_3 = 3.0 \times d_1$$

**HM**  
**MG10**     $\lambda$  **34°**  
                   $\gamma$  **24°**

**90°**    **G 2.5**

**Vario**



**new!**

Roughing

Finishing



			Al Aluminium > 99%	Al Aluminium Alloy	Al Aluminium Cast		Cu Copper	Plastic Thermoplast	
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Ø Code	d <sub>1</sub> e8	d <sub>2</sub> h5	d <sub>3</sub>	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	l <sub>4</sub>	α	fl	Example: Order-N°.	
										Coating	Article-N°.
										8560	180
										8660	
180	3.00	6.00	2.80	54	6.60	9.00	12.33	7.2°	3	●	
220	4.00	6.00	3.70	54	9.00	12.00	14.54	4.2°	3	●	
260	5.00	6.00	4.60	57	11.00	15.00	16.72	2.0°	3	●	
300	6.00	6.00	5.50	57	13.50	18.00	19.85	0.0°	3	●	
391	8.00	8.00	7.40	63	18.00	24.00	26.37	0.0°	3	●	
450	10.00	10.00	9.20	74	22.00	30.00	33.01	0.0°	3	●	
501	12.00	12.00	11.00	85	27.00	36.00	39.71	0.0°	3	●	
610	16.00	16.00	15.00	102	36.00	48.00	52.27	0.0°	3	●	
682	20.00	20.00	19.00	115	44.00	60.00	64.77	0.0°	3	●	
501	12.00	12.00	11.00	85	27.00	36.00	39.71	0.0°	3	◆	●
610	16.00	16.00	15.00	102	36.00	48.00	52.27	0.0°	3	◆	●
682	20.00	20.00	19.00	115	44.00	60.00	64.77	0.0°	3	◆	●

VII