

Corner radius end mills E-Cut Alu

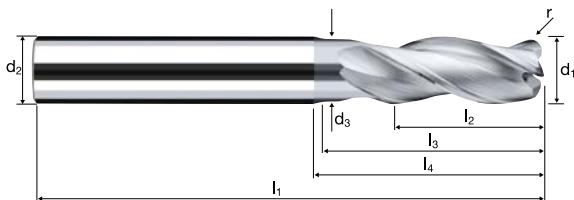
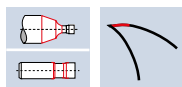
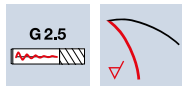
Smooth-edged, normal version, short neck

Base-X
B

$$l_2 = 2.2 \times d_1$$

$$l_3 = 3.0 \times d_1$$

**HM
MG10** λ **34°**
 γ **24°**



new!

Roughing

Finishing



ReTool®

			Al Aluminium > 99%	Al Aluminium Alloy	Al Aluminium Cast		Cu Copper	Plastic Thermoplast	
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Ø Code	d ₁ e8	d ₂ h5	d ₃	l ₁	l ₂	l ₃	l ₄	r 0/+0.03	α	z	Example: Order-N°.	
											Coating	Article-N°.
											8567	178
178	3.00	6.00	2.80	54	6.60	9.00	12.33	0.200	7.2°	3	●	
218	4.00	6.00	3.70	54	9.00	12.00	14.54	0.200	4.2°	3	●	
258	5.00	6.00	4.60	57	11.00	15.00	16.72	0.200	2.0°	3	●	
180	3.00	6.00	2.80	54	6.60	9.00	12.33	0.500	7.2°	3	●	
220	4.00	6.00	3.70	54	9.00	12.00	14.54	0.500	4.2°	3	●	
260	5.00	6.00	4.60	57	11.00	15.00	16.72	0.500	2.0°	3	●	
300	6.00	6.00	5.50	57	13.50	18.00	19.85	0.500	0.0°	3	●	
388	8.00	8.00	7.40	63	18.00	24.00	26.37	0.500	0.0°	3	●	
448	10.00	10.00	9.20	74	22.00	30.00	33.01	0.500	0.0°	3	●	
302	6.00	6.00	5.50	57	13.50	18.00	19.85	1.000	0.0°	3	●	
391	8.00	8.00	7.40	63	18.00	24.00	26.37	1.000	0.0°	3	●	
450	10.00	10.00	9.20	74	22.00	30.00	33.01	1.000	0.0°	3	●	
501	12.00	12.00	11.00	85	27.00	36.00	39.71	1.000	0.0°	3	●	
608	16.00	16.00	15.00	102	36.00	48.00	52.27	1.000	0.0°	3	●	
455	10.00	10.00	9.20	74	22.00	30.00	33.01	2.000	0.0°	3	●	
505	12.00	12.00	11.00	85	27.00	36.00	39.71	2.000	0.0°	3	●	
611	16.00	16.00	15.00	102	36.00	48.00	52.27	2.000	0.0°	3	●	
683	20.00	20.00	19.00	115	44.00	60.00	64.77	2.000	0.0°	3	●	

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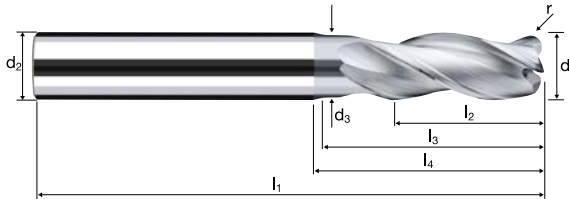
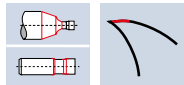
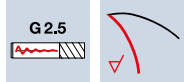
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											Coating	Article-N°.
											8667	
											8567	
507	12.00	12.00	11.00	85	27.00	36.00	39.71	3.000	0.0°	3	●	
613	16.00	16.00	15.00	102	36.00	48.00	52.27	3.000	0.0°	3	●	
685	20.00	20.00	19.00	115	44.00	60.00	64.77	3.000	0.0°	3	●	